

in High solid epoxy

Solvent based coatings

Heubach formulation No. 532-11

Rev. Number: 01.01

10/09

| Function | Product | Producer | PBW |
|--|------------------------|-----------------------------|--------|
| Component A | | | |
| Epoxy resin | Araldite® GZ 7071 X 75 | Huntsman Advanced Materials | 22.15 |
| Epoxy resin | Araldite® GY 783 | Huntsman Advanced Materials | 16.65 |
| Solvent | n-Butyl alcohol | | 5.00 |
| Defoamer | BYK®-057 | BYK-Chemie | 0.45 |
| Anticorrosive pigment | HEUCOSIL™ CTF | Heubach | 4.50 |
| Iron oxide red pigment | BAYFERROX® 130 M | LANXESS | 4.65 |
| Silica/Kaolinite | SILLITIN Z 86 | HOFFMANN MINERAL | 27.80 |
| Grind with a bead mill. | | | |
| | | | 81.20 |
| Component B | | | |
| Solvent | Shellsol® A | Shell | 5.00 |
| Curing agent | Aradur® 450 | Huntsman Advanced Materials | 13.80 |
| Premix and add while stirring. | | | |
| | | | 18.80 |
| Mix components A and B thoroughly prior to use. | | | |
| | | | 100.00 |
| Specifications | | | |
| Vol.-% Anticorrosive pigment reg. pigment/filler | | | 15.0 |
| PVC in % | | | 24.2 |
| PVC / CPVC | | | 0.6 |

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