

## in Silicone resin

Solvent based coatings

HOFFMANN MINERAL formulation No. R21401.0 [1]

Rev. Number: 01.01

12/01

Function	Product	Producer	PBW
Methyl phenyl silicone resin	SILIKOPHEN® P50/X	Evonik	55.00
Copper chromite black spinel	HEUCODUR® Black 9-100	Heubach	8.00
Carbon black pigment	PRINTEX® L	Orion Engineered Carbons	2.00
Silica/Kaolinite	SILLITIN V 85	HOFFMANN MINERAL	6.00
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	6.00
<b>Grind.</b>			
Solvent	Xylene		1.50
Solvent	Isopropyl alcohol		0.05
Wetting and dispersing agent	TEGO® Dispers 700	Evonik	0.15
Rheology modifier	BENTONE® 38	Elementis	0.30
<b>Mix until uniform paste prior to addition.</b>			
Solvent	Xylene		10.00
Solvent	Butyl acetate		11.00
<b>Add while stirring.</b>			

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100.00

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