

## in Silicone resin

Solvent based coatings

Heubach formulation No. 484-03

Rev. Number: 01.01

06/08

Function	Product	Producer	PBW
Methyl phenyl silicone resin	SILIKOPHEN® P80/MPA	Evonik	35.95
Copper chromite black spinel	HEUCODUR® Black 9-100	Heubach	7.80
Carbon black pigment	PRINTEX® L	Orion Engineered Carbons	1.95
Mica/quartz/chlorite filler	Plastorit® 0000	Imerys	5.85
Anticorrosive pigment	HEUCOPHOS® ZPA	Heubach	4.80
<b>Grind.</b>			
Solvent	Butyl acetate		1.60
Solvent	Isopropyl alcohol		0.05
Wetting and dispersing agent	TEGO® Dispers 700	Evonik	0.15
Rheology modifier	BENTONE® 38	Elementis	0.30
<b>Mix until uniform paste prior to addition.</b>			
Solvent	Methoxypropyl acetate		30.55
Solvent	Butyl acetate		11.00
<b>Add while stirring.</b>			
			100.00
<b>Specifications</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			24.6
PVC / CPVC			0.4

Gf-SB10\_009-01\_01A

Our application information and any other information in this document as well as our product specifications are based on our current state of knowledge at the Revision Date mentioned in the respective document. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The product specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.