

in Coil coating

Specialty coatings

Evonik formulation No. Wa 3401

Rev. Number: 01.01

11/95

Function	Product	Producer	PBW
Polyester resin	DYNAPOL® LH 833-03	Evonik	40.00
Anticorrosive pigment	HEUCOPHOS® SAPP	Heubach	7.40
Titanium dioxide	KRONOS® 2059	KRONOS	10.20
Rheology modifier	AEROSIL® 200	Evonik	0.40
Solvent	Solvesso™ 150	ExxonMobil	9.00
Grind with a bead mill.			
Polyester resin	DYNAPOL® LH 833-03	Evonik	8.00
Blocked aliphatic polyisocyanate	Desmodur® BL 3175 SN	Covestro	5.60
Melamine resin	CYMEL® 325 resin	Allnex	3.60
Epoxy resin	EPON™ Resin 1004F	Hexion	5.60
Catalyst	Dabco® T-12	Evonik	0.20
Solvent	Methoxypropyl acetate		3.00
Solvent	Solvesso™ 100	ExxonMobil	7.00
Add while stirring.			
			100.00
Specifications			
Solids in %			52.0

Gf-SC01_003-01_01A

Our application information and any other information in this document as well as our product specifications are based on our current state of knowledge at the Revision Date mentioned in the respective document. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The product specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.