

## in Coil coating

Specialty coatings

Heubach formulation No. 252-17

Rev. Number: 01.01

06/05

Function	Product	Producer	PBW
Polyester resin	Uralac® SH970 S2E5-40 ND	DSM Coating Resins	18.05
Levelling agent	DISPARLON®L-1984N,50%Solvesso150	Kusumoto Chemicals	2.05
Solvent	Solvesso™ 150	ExxonMobil	4.05
Solvent	Isophorone		1.35
Anticorrosive pigment	HEUCOPHOS® SRPP	Heubach	1.90
Anticorrosive pigment	HEUCOPHOS® CAPP	Heubach	1.90
Titanium dioxide	KRONOS® 2160	KRONOS	5.85
Rheology modifier	AEROSIL® R 972	Evonik	1.80
<b>Grind with a bead mill.</b>			
Solvent	Solvesso™ 150	ExxonMobil	6.40
Solvent	Isophorone		2.10
Solvent	Diacetone alcohol		1.60
Melamine resin	CYMEL® 303 LF resin	Allnex	1.90
Polyester resin	Uralac® SH970 S2E5-40 ND	DSM Coating Resins	48.75
<b>Add while stirring.</b>			
Epoxy resin	EPIKOTE™ Resin 828	Hexion	1.05
Solvent	Solvesso™ 150	ExxonMobil	0.20
Solvent	Isophorone		0.05
<b>Mix until uniform solution prior to addition.</b>			
Catalyst	NACURE® 2500	King Industries	1.00
<b>Add while stirring.</b>			
			100.00
<b>Specifications</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			35.0
PVC in %			12.6
PVC / CPVC			0.3

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