

## in Coil coating

Specialty coatings

Heubach formulation No. 429-22

Rev. Number: 01.01

05/07

Function	Product	Producer	PBW
Polyester resin	Uralac® SH970 S2E5-40 ND	DSM Coating Resins	18.45
Levelling agent	DISPARLON®L-1984N,50%Solvesso150	Kusumoto Chemicals	2.10
Solvent	Solvesso™ 150	ExxonMobil	4.05
Solvent	Isophorone		1.35
Anticorrosive pigment	HEUCOPHOS® SRPP	Heubach	2.95
Corrosion inhibitor	HEUCORIN® RZ	Heubach	0.30
Titanium dioxide	KRONOS® 2160	KRONOS	5.00
Rheology modifier	AEROSIL® R 972	Evonik	1.50
<b>Grind with a bead mill.</b>			
Solvent	Solvesso™ 150	ExxonMobil	6.35
Solvent	Isophorone		2.15
Solvent	Diacetone alcohol		1.60
Melamine resin	CYMEL® 303 LF resin	Allnex	1.95
Polyester resin	Uralac® SH970 S2E5-40 ND	DSM Coating Resins	49.90
<b>Add while stirring.</b>			
Epoxy resin	EPIKOTE™ Resin 828	Hexion	1.05
Solvent	Solvesso™ 150	ExxonMobil	0.20
Solvent	Isophorone		0.05
<b>Mix until uniform solution prior to addition.</b>			
Catalyst	NACURE® 2500	King Industries	1.05
<b>Add while stirring.</b>			
			100.00
<b>Specifications</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			31.5
PVC in %			14.0
PVC / CPVC			0.3

Gf-SC01\_017-01\_01A

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