

## in Coil coating

Specialty coatings

Heubach formulation No. K206-08

Rev. Number: 01.01

07/14

Function	Product	Producer	PBW
Polyester resin	Uralac® SH970 S2E5-40 ND	DSM Coating Resins	18.40
Levelling agent	DISPARLON®L-1984N,50%Solvesso150	Kusumoto Chemicals	2.10
Solvent	Solvesso™ 150	ExxonMobil	4.05
Solvent	Isophorone		1.35
Anticorrosive pigment	HEUCOSIL™ CTF	Heubach	2.25
Anticorrosive pigment	HEUCOPHOS® CMP	Heubach	0.55
Titanium dioxide	KRONOS® 2160	KRONOS	5.60
Rheology modifier	AEROSIL® R 972	Evonik	1.70
<b>Grind with a bead mill.</b>			
Solvent	Solvesso™ 150	ExxonMobil	6.35
Solvent	Isophorone		2.15
Solvent	Diacetone alcohol		1.60
Melamine resin	CYMEL® 303 LF resin	Allnex	1.90
Polyester resin	Uralac® SH970 S2E5-40 ND	DSM Coating Resins	49.70
<b>Add while stirring.</b>			
Epoxy resin	EPIKOTE™ Resin 828	Hexion	1.05
Solvent	Solvesso™ 150	ExxonMobil	0.20
Solvent	Isophorone		0.05
<b>Mix until uniform solution prior to addition.</b>			
Catalyst	NACURE® 2500	King Industries	1.00
<b>Add while stirring.</b>			
			100.00

**Specifications**

Vol.-% Anticorrosive pigment reg. pigment/filler	35.0
PVC in %	11.5
PVC / CPVC	0.3
Solids in %	40.5

Gf-SC01\_021-01\_01A

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