HEUCOPHOS® ZPA



02/01

in Shop primer

Specialty coatings

formulation No .11/B30H

Function	Product	Producer	PBW	
Component A				
Polyvinyl butyral (PVB)	MOWITAL® B 30 HH	Kuraray	3.40	
Solvent	Butyl alcohol		5.10	
Solvent	Xylene		8.50	
Mix until uniform solution pri	or to addition.			
PTFE Micropowder	3M™Dyneon™PTFE Micropowder TF 9205	3M	1.50	
Add while stirring.				
Epoxy resin	BECKOPOX® EP 301/75X	Allnex	7.40	
Solvent	Solvenon® PM	BASF	3.60	
Mix until uniform solution prior to addition.				
Epoxy resin	BECKOPOX® EP 151	Allnex	8.00	
Add while stirring.				
Anticorrosive pigment	HEUCOPHOS® ZPA	Heubach	8.00	
Carbon black pigment	Colour Black FW 2	Orion Engineered Carbons	0.30	
Calcium carbonate	Millicarb®	Omya	22.70	
Magnesium silicate	Microtalc™ IT Extra	Elementis	6.00	
Iron oxide black pigment	BAYFERROX® 306	LANXESS	3.00	
Grind.				
Solvent	Xylene		3.40	
Rheology modifier	HDK® H15	Wacker Chemie	0.40	
Wetting and antisettling agent	ADDITOL® XL 270	Allnex	0.20	
Mix until uniform paste prior to addition.				
Polyester resin	TEGO® AddBond LTW	Evonik	1.50	
Solvent	Xylene		8.00	
Solvent	Butyl alcohol		2.00	
Add while stirring.				

93.00

Component B					
Curing agent	BECKOPOX® EH 651/70X	Allnex	7.00		
Add while stirring.					
			7.00		
Mix components A and	d B thoroughly prior to use.				

100.00

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