HEUCOPHOS® ZPO



in Shop primer

Specialty coatings Kuraray formulation No. 16/3 Rev. Number: 01.01 02/01

Function	Product	Producer	PBW
Polyvinyl butyral (PVB)	MOWITAL® B 30 HH	Kuraray	5.80
Solvent	Butyl alcohol		4.70
Solvent	Xylene		18.70
Mix until uniform solution pri	or to addition.		
Phenolic resin	PHENODUR® PR 263/70B	Allnex	8.50
Add while stirring.			
Epoxy resin	BECKOPOX® EP 301/75X	Allnex	4.25
Solvent	Xylene		2.10
Solvent	Solvenon® PM	BASF	2.15
Mix until uniform solution pri	or to addition.		
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	8.00
Magnesium silicate	Microtalc™ IT Extra	Elementis	8.00
Iron oxide red pigment	BAYFERROX® 120 M	LANXESS	4.80
Grind.			
Solvent	Xylene		2.70
Rheology modifier	HDK® H15	Wacker Chemie	0.30
Wetting and antisettling agent	ADDITOL® XL 270	Allnex	0.20
Mix until uniform paste prior	to addition.		
Solvent	Butyl alcohol		8.00
Solvent	Solvenon® PM	BASF	8.00
Solvent	Xylene		10.60
Add while stirring.			<u> </u>
Catalyst	Phosphoric acid, 85%		0.80
Solvent	Butyl alcohol		2.40
Mix until uniform solution pri	or to addition.		

100.00

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