

in Shop primer

Specialty coatings

Heubach formulation No. 06275

Rev. Number: 01.01

06/06

Function	Product	Producer	PBW
Polyvinyl butyral (PVB)	MOWITAL® B 30 HH	Kuraray	11.00
Solvent	Butyl alcohol		14.00
Solvent	Xylene		17.00
Solvent	Isopropyl alcohol		20.00
Mix until uniform solution prior to addition.			
Epoxy resin	BECKOPOX® EP 301/75X	Allnex	5.30
Coalescing agent	DOWANOL™ PM	Dow	2.70
Titanium dioxide	KRONOS® 2190	KRONOS	21.00
Mix until uniform paste prior to addition.			
Solvent	Xylene		4.25
Rheology modifier	HDK® H15	Wacker Chemie	0.50
Wetting and antissettling agent	ADDITOL® XL 270	Allnex	0.25
Mix until uniform paste prior to addition.			
Anticorrosive pigment	Calcium Phosphate CP	Heubach	4.00
Grind.			
			100.00
Specifications			
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0

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