

in Direct to metal

Specialty coatings

Heubach formulation No. 02229

Rev. Number: 01.01

02/02

Function	Product	Producer	PBW
	Demi. water		6.00
Dispersing agent	TAMOL™ 165A Dispersant	Dow	1.20
Surfactant	TRITON™ CF-10 Surfactant	Dow	0.30
Neutralizing agent	AMP-95™	ANGUS Chemie	0.20
Defoamer	Foamaster® 333	BASF	0.10
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	5.65
Corrosion inhibitor	HEUCORIN® RZ	Heubach	0.60
Titanium dioxide	Ti-Pure™ R-900	The Chemours Company	13.00
Grind.			
Styrene acrylic dispersion	NeoCryl® A-6085	DSM Coating Resins	60.20
Flash rust inhibitor	CHE®-COAT-CI L8AF	C.H. Erbslöh	0.50
Flash rust inhibitor	CHE®-COAT-CI L8NF	C.H. Erbslöh	0.50
Solvent	Propylene glycol		3.60
Glycol ether	DOWANOL™ PM	Dow	3.60
Plasticizer	Dibutyl phthalate		1.20
Defoamer/Deaerator	Dehydran® 1293 G	BASF	0.50
Surfactant	BYK®-301	BYK-Chemie	0.25
Surfactant	BYK®-346	BYK-Chemie	0.40
	Demi. water		2.00
Rheology modifier	RHEOLATE® 300 D	Elementis	0.20
Add while stirring.			
			100.00

Specifications

Vol.-% Anticorrosive pigment reg. pigment/filler	30.4
PVC in %	18.8
Solids in %	47.1

Gf-SC04_004-01_01A

Our application information and any other information in this document as well as our product specifications are based on our current state of knowledge at the Revision Date mentioned in the respective document. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The product specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.