

in Direct to metal

Specialty coatings

Heubach formulation No. 716-12

Rev. Number: 01.01

07/13

Function	Product	Producer	PBW
	Demi. water		8.10
Surfactant	TERGITOL™ 15-S-40 Surfactant	Dow	0.15
Dispersing agent	OROTAN™ 165 Dispersant	Dow	0.70
Glycol ether	DOWANOL™ PM	Dow	1.25
Defoamer	BYK®-023	BYK-Chemie	0.20
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	3.90
Corrosion inhibitor	HEUCORIN® RZ	Heubach	0.35
Titanium dioxide	TIOXIDE® TR92	Venator	14.70
Iron oxide black pigment	BAYFERROX® 318 M	LANXESS	0.25
Corrosion inhibitor	NALZIN® FA 379	Elementis	0.20
Grind with a bead mill.			
	Demi. water		6.50
Defoamer	BYK®-024	BYK-Chemie	0.15
Rheology modifier	ACRYSOL™ SCT-275	Dow	0.40
Coalescing agent	Eastman Texanol™	Eastman Chemical	2.50
Surfactant	TERGITOL™ 15-S-40 Surfactant	Dow	0.95
Surfactant	BYK®-349	BYK-Chemie	0.20
Acrylic resin	MAINCOTE™ 1200 Acrylic Resin	Dow	58.25
Glycol ether	DOWANOL™ PM	Dow	1.25
Add to the grind.			
			100.00

Specifications

Vol.-% Anticorrosive pigment reg. pigment/filler	18.9
PVC in %	16.5
PVC / CPVC	0.3
Solids in %	44.3

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