

in Water soluble alkyd

Other water based coatings

Heubach formulation No. 06277

Rev. Number: 01.01

06/06

Function	Product	Producer	PBW
Short oil alkyd	WorléeSol 65 A,70%BG/BuOH/PnB 1:1:1	Worlée-Chemie	12.50
Neutralizing agent	Ammonia, 25%		0.70
Water soluble after neutralization with ammonia, 25%.			
	Demi. water		20.00
Coalescing agent	DOWANOL™ PnB	Dow	1.20
Add while stirring.			
Anticorrosive pigment	Calcium Phosphate CP	Heubach	6.00
Corrosion inhibitor	Loxanol® MI 6627	BASF	1.80
Calcium carbonate	Millicarb®	Omya	8.25
Magnesium silicate	Micro Talc ST20	Imerys	4.05
Iron oxide red pigment	BAYFERROX® 130 M	LANXESS	7.20
Dispersing agent	Hydropalat® 535 N	BASF	0.50
Drier	SOLAPLEX® WEB Cobalt 8%	Venator	0.25
Drier	Nuodex® WEB Manganese 9	Venator	0.20
Grind 20 minutes with a bead mill.			
	Demi. water		8.10
Add while stirring.			
Short oil alkyd	WorléeSol 65 A,70%BG/BuOH/PnB 1:1:1	Worlée-Chemie	13.60
Neutralizing agent	Ammonia, 25%		0.60
Water soluble after neutralization with ammonia, 25%.			
	Demi. water		14.95
Premix and add to the grind.			
Antiskinning agent	Exkin® 2	Venator	0.10
Add while stirring.			
			100.00
Adjust pH 8.2 - 8.5 with ammonia, 25%.			
Specifications			
PVC in %			34.2

Gf-OW08_006-01_01A

Our application information and any other information in this document as well as our product specifications are based on our current state of knowledge at the Revision Date mentioned in the respective document. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The product specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.