

in 2K Epoxy

Water based coatings

Heubach formulation No. 313-14

Rev. Number: 01.01

05/16

Function	Product	Producer	PBW
Component A			
Epoxy dispersion	EPI-REZ™ Resin 6520-WH-53	Hexion	25.90
Glycol ether	DOWANOL™ PPh	Dow	2.70
Defoamer	FoamStar® ED 2526	BASF	0.25
Premix.			
Anticorrosive pigment	HEUCOPHOS® CAPP	Heubach	8.50
Muscovite mica	MICA SG	Aspanger	0.65
Wollastonite	Casiflux® G 38	Sibelco	9.10
Titanium dioxide	Ti-Pure™ R-960	The Chemours Company	9.10
Barium sulfate	BLANC FIXE™ N	Venator	5.70
Grind with a bead mill.			
Epoxy dispersion	EPI-REZ™ Resin 6520-WH-53	Hexion	12.75
Adhesion promoter	CoatOSil™ 1770 silane	Momentive	0.75
	Demi. water		8.85
Add while stirring.			
			84.25
Component B			
Curing agent	EPIKURE™ Curing Agent 6870-W-53	Hexion	15.55
Flash rust inhibitor	RAYBO 60 NoRust	Raybo Chemical	0.20
Add while stirring.			
			15.75
Mix components A and B thoroughly prior to use.			
			100.00
Specifications			
Vol.-% Anticorrosive pigment reg. pigment/filler			29.9
PVC in %			29.6
PVC / CPVC			0.5
Solids in %			62.8

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