

in Styrene acrylic dispersion

Water based coatings

Heubach formulation No. 940-11

Rev. Number: 01.01

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Function	Product	Producer	PBW
Styrene acrylic dispersion	Acronal® PRO 7600	BASF	40.95
Defoamer	FoamStar® SI 2210	BASF	0.20
	Demi. water		5.60
Dispersing agent	Hydropalat® WE 3425	BASF	0.05
Neutralizing agent	Ammonia, 25%		0.50
Premix.			
Coalescing agent	DOWANOL™ PPh	Dow	0.70
Solvent	Exxsol™ D60	ExxonMobil	0.70
Premix.			
Anticorrosive pigment	HEUCOPHOS® CMP	Heubach	5.50
Magnesium silicate	Talc LP30	LITHOS Industrial Minerals	3.00
Zinc sulfide/Barium sulfate	Lithopone 30% L	Venator	10.70
Iron oxide red pigment	BAYFERROX® 130 M	LANXESS	7.10
Grind with a bead mill.			
	Demi. water		2.00
Neutralizing agent	Ammonia, 25%		0.30
Corrosion inhibitor	ASCONIUM® -143	ASCOTEC	2.70
Premix and add while stirring.			
Styrene acrylic dispersion	Acronal® PRO 7600	BASF	17.30
Defoamer	FoamStar® SI 2210	BASF	0.20
Add to the grind.			
Flash rust inhibitor	CHE®-COAT-CI LNFA4	C.H. Erbslöh	0.20
	Demi. water		0.20
Premix and add while stirring.			
Rheology modifier	Rheovis® PU 1280	BASF	0.35
Solvent	Butyl glycol		1.25
Premix and add while stirring.			
Neutralizing agent	Ammonia, 25%		0.50
Add to the grind.			
			100.00
Adjust pH 9.3 - 9.5 with ammonia, 25%.			
Specifications			
Vol.-% Anticorrosive pigment reg. pigment/filler			28.0
PVC in %			21.0
PVC / CPVC			0.4
Solids in %			55.4

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