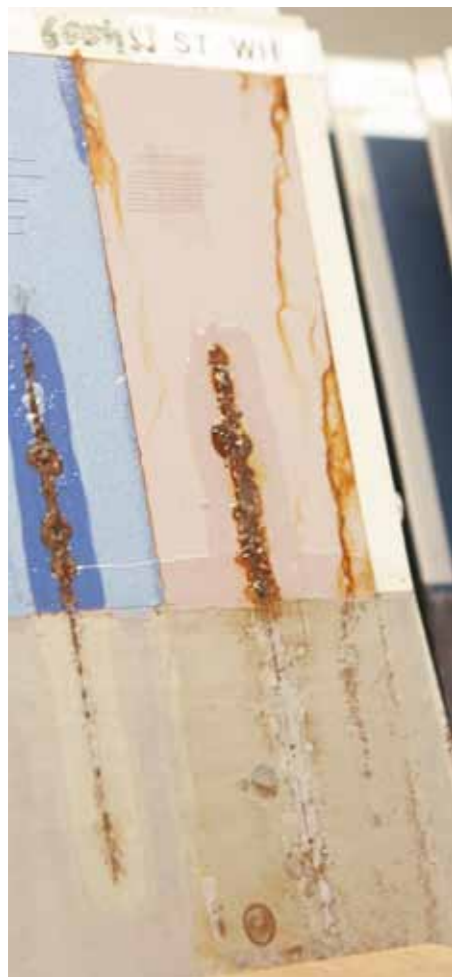


**ZINC PHOSPHATE ZP 10
MORE THAN JUST
A ZINC PHOSPHATE**



BRIGHTER COLORS.
BRIGHTER LIFE.

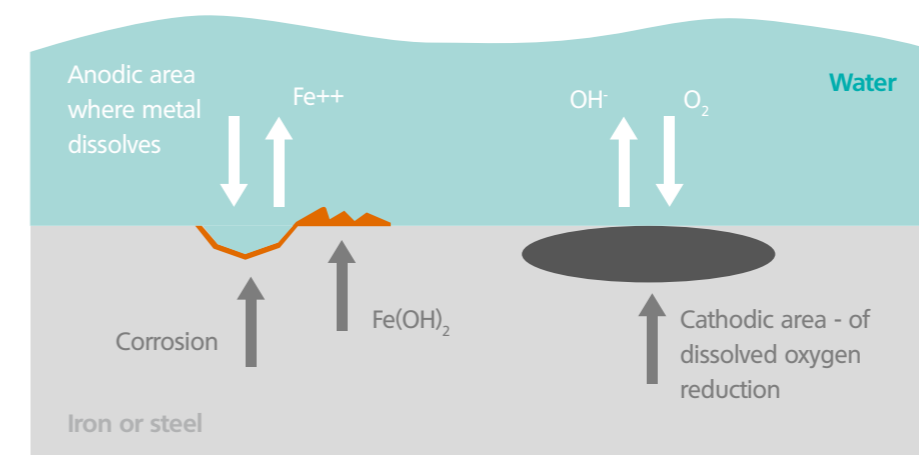


Zinc Orthophosphate Hydrate

Corrosion can be inhibited by chemical and/or electrochemical (Active Pigments) or physical (Barrier Pigments) processes of anti-corrosive pigments. Heubach initiated the replacement of chrome-based anticorrosives and became the world market leader in this field. The first chrome-free anticorrosive was the standard zinc phosphate.

Zinc Phosphate ZP 10 is a micronized white anti-corrosive pigment for the application in protective coatings, suitable for a wide range of different primer applications. It is easy to disperse and shows a low solubility behaviour. Therefore it provides high compatibility with both solvent and water based resins.

The Corrosion Cell



The corrosion of iron is an electrochemically driven process of energy exchange. With the presence of humidity iron passes into solution at the anode and hydroxyl ions are formed out of water and oxygen at the cathode.

Due to the existence of an electrolyte there is the possibility for the electrons to react at the cathode with the environment. The result is the formation of rust (Fig. 1).

Fig. 1 The formation of rust, a corrosion cell

Benefits

Benefits compared to other zinc phosphates:

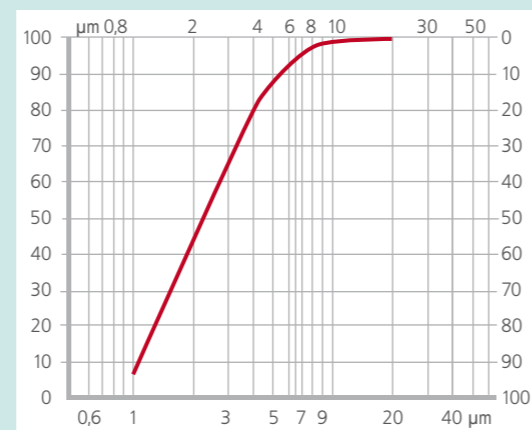
- › Optimized particle structure
- › Very narrow particle size distribution
- › Excellent dispersibility
- › Adjusted water soluble content
- › Improved protective performance



Technical data

Zinc as Zn [%]	50.5 - 52.0	acc. to ISO 6745
Phosphorous as PO ₄ ³⁻ [%]	47.0 - 49.0	acc. to ISO 6745
Loss on ignition 600°C [%]	8.5 - 13.0	acc. to ISO 6745
Water-soluble chloride [%]	max. 0.025	acc. to ISO 787, Part 13
Water-soluble sulphate [%]	max. 0.05	acc. to ISO 787, Part 13
Conductivity [μS/cm]	max. 150	ISO 787, Part 14
pH	6.0 - 8.0	ISO 787, Part 9
Lead as Pb [ppm]	max. 10	ICP-OES ICP
Cadmium as Cd [ppm]	max. 10	ICP-OES ICP
Density [g/cm ³]	typ. 3.3	acc. to ISO 787, Part 10
Bulk density [g/cm ³]	typ. 0.4	
Oil absorption value [g/100g]	typ. 20	ISO 787, Part 5
Sieve residue 32 microns [%]	max. 0.01	acc. to ISO 787, Part 7
Average particle size [microns]	2.0 - 3.5	acc. to ISO 13319

Particle size distribution [Coulter Multisizer 3]



Zinc Phosphate ZP 10

504h Salt Spray (ASTM B 117-11)
DIN EN ISO 9227: 2012-09

Primer: Solvent based short-oil alkyd
DFT: 70 microns
Substrate: Cold rolled steel panels ST 1205



Control



ZP 10



Comp. zinc phosphate

Zinc Phosphate ZP 10

624h Salt Spray (ASTM B 117-11)
DIN EN ISO 9227: 2012-09

Primer: Solvent based epoxy
DFT: 70 microns
Substrate: Cold rolled steel panels ST 1205



Control



ZP 10



Comp. zinc phosphate

Zinc Phosphate ZP 10

480h Salt Spray (ASTM B 117-11)
DIN EN ISO 9227: 2012-09

Primer: Waterbased alkyd emulsion
DFT: 70 microns
Substrate: Cold rolled steel panels ST 1205



Control



ZP 10



Comp. zinc phosphate





Our service

At Heubach, customer satisfaction comes first. The performance of anti-corrosion pigment depends on a number of factors (binder agent system, base coat, formulation etc.) all of which can be demonstrated in practical tests. Accordingly the identification of the right anti-corrosive pigment for your paint or coating application can prove a complicated undertaking.

In our laboratories we investigate the corrosion behavior of our products in a variety of different binding agents. Supported by extensive laboratory facilities, Heubach's technical specialists are always on hand to assist you in identifying the right solution, no matter how challenging your task.

With active service centers both globally and regionally we provide our customers with the technical support essential for the implementation of customer-specific requirements and solutions.



HEUBACH GROUP

Marketing And Sales Anticorrosives

Phone +49 5326 520 (Germany)

de.sales@heubachcolor.com

www.heubach.com

This information corresponds to the present state of our knowledge and is intended as a general description of our products and their possible applications. We make no warranties, express or implied, as to the information's accuracy, adequacy, sufficiency, or freedom from defect and assumes no liability in connection with any use of this information. Any user of this product is responsible for determining the suitability of our products for its particular application. * Nothing included in this information waives any of our General Terms and Conditions of Sale, which control unless it agrees otherwise in writing. Any existing intellectual/industrial property rights must be observed. Due to possible changes in our products and applicable national and international regulations and laws, the status of our products could change. Material Safety Data Sheets providing safety precautions, that should be observed when handling or storing our products, are available upon request and are provided in compliance with applicable law. You should obtain and review the applicable Material Safety Data Sheet information before handling any of these products. For additional information, please contact us.

*For sales to customers located within the United States and Canada the following applies in addition
NO EXPRESS OR IMPLIED WARRANTY IS MADE OF THE MERCHANTABILITY, SUITABILITY, FITNESS FOR
A PARTICULAR PURPOSE OR OTHERWISE OF ANY PRODUCT OR SERVICE. 02/2022

™ Trademark

© Trademark registered in many countries

ACO EN | 09.2022

BRIGHTER COLORS.
BRIGHTER LIFE.